Title

Level

# Case Study-Blend Optimization,

Single Blend and Single Period Major Benefits K\$/Year Quality giveaway minimization 100-400 100-300 Quantity giveaway Minimization Product Contamination Minimization 250-500 Decrease in utility consumption Planning and Scheduling 500-1.000 \*\*Estimated Benefits / Year 1M\$ - 2.5M\$\$ \*\* Based on crude throughput of 300k barrels/day **OPTIMIZE PRODUCTION** OEA26P

**Topic ID OEA26T** 

**Case Study-Blend Optimization, Single** 

**Blend and Single Period** 

Category **O-Optimize Production eLearning** 

**Basic** 

### Introduction

As we have discussed in many topics in the academy about the importance of blend optimization. It saves a refinery millions of dollars per year, which are otherwise lost due to ignoring this tangible benefit or not executing it most efficiently.

There are layers of blend control and optimization system. The first one is the offline blend optimization performed by a planner or blend engineer.

This topic will discuss all required data and their sources before a blend can be optimized offline. This topic will also show a video of actual blend optimization.

## Required Data for blend Optimization

1. Gasoline Blend Stocks data – First, we need to collect data for the blendstocks as they are the components for the blend. It requires all properties of all blend components such as reformat, FCC, alkylate, butane, MTBE (not used anymore) and toluene, and a few more.

### Summary

## Options for eLearning this topic

Mode of eLearning	Available?
Free Course	No
Refresher Course	Yes
Pick N Choose (Custom Curriculum)	Yes
Advanced Level Course	Yes
Structured MCOR Curriculum	Yes